

FIG. 1

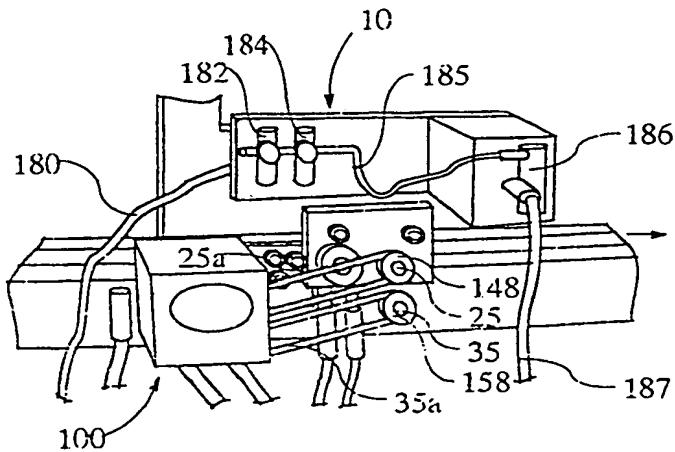


FIG. 2

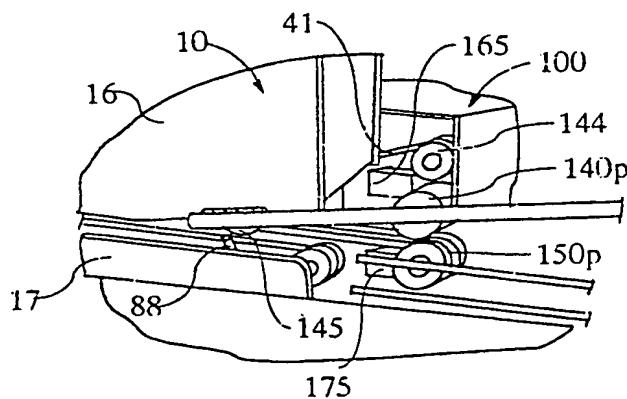


FIG. 3

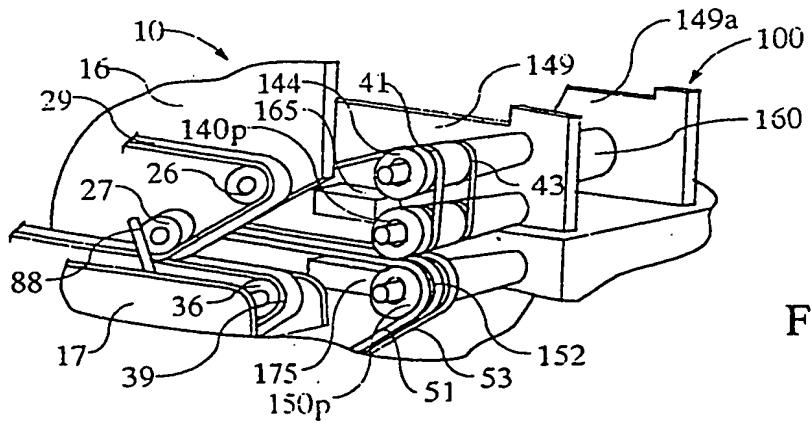


FIG. 4

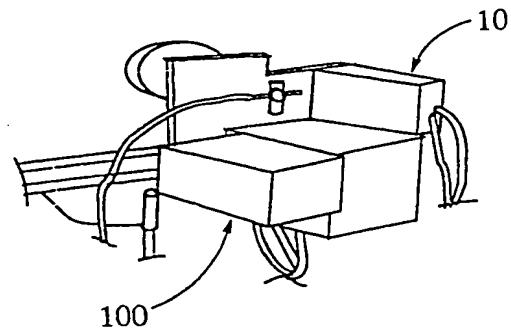


FIG. 5

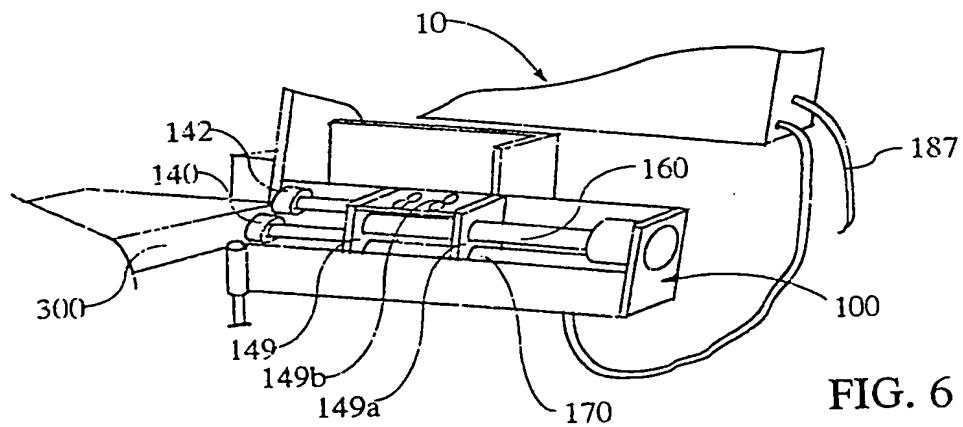


FIG. 6

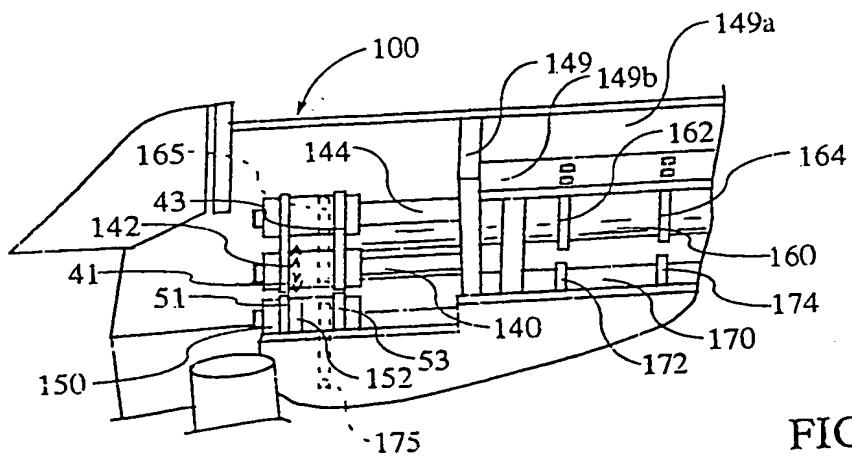


FIG. 7

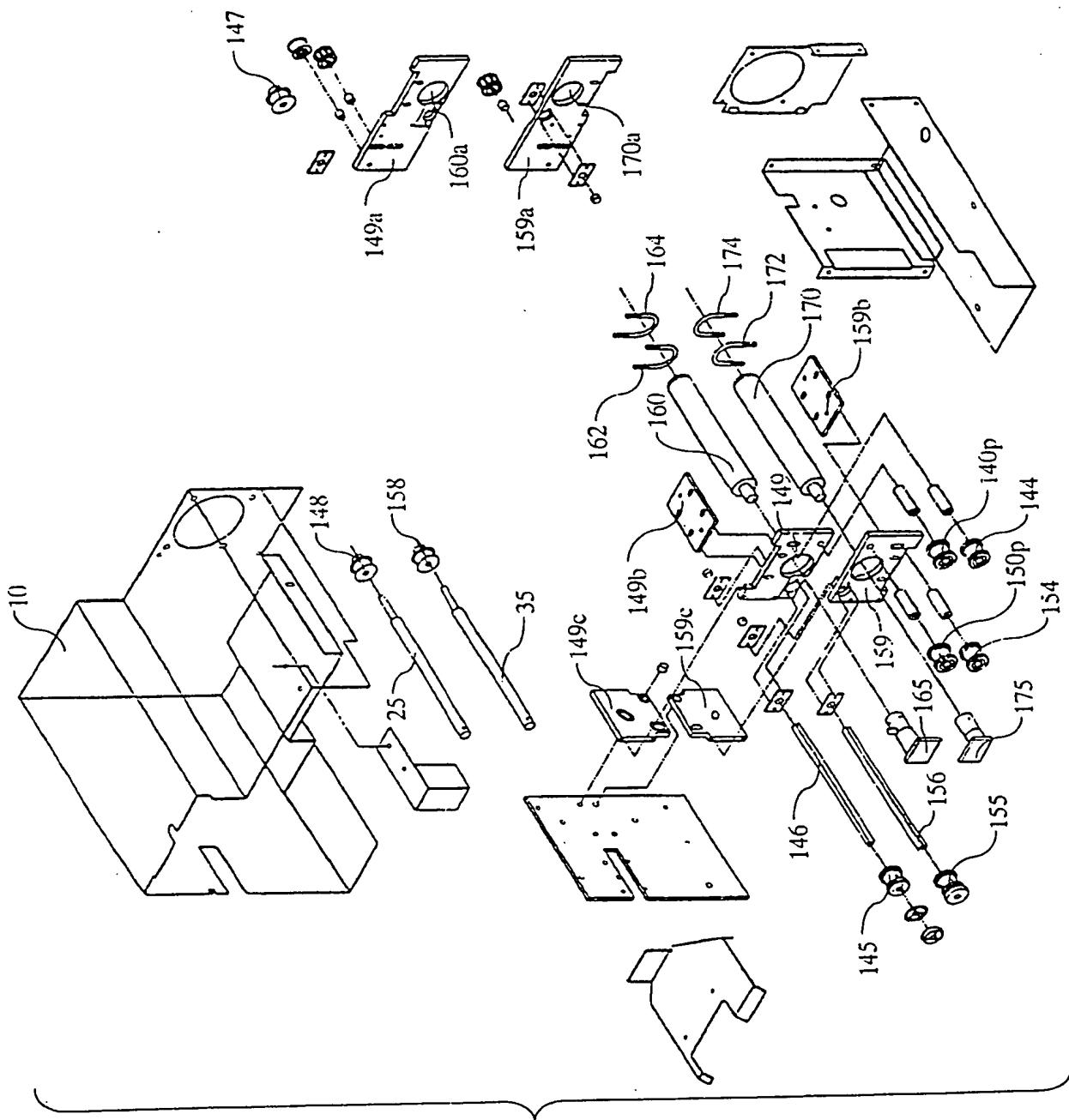


FIG. 8

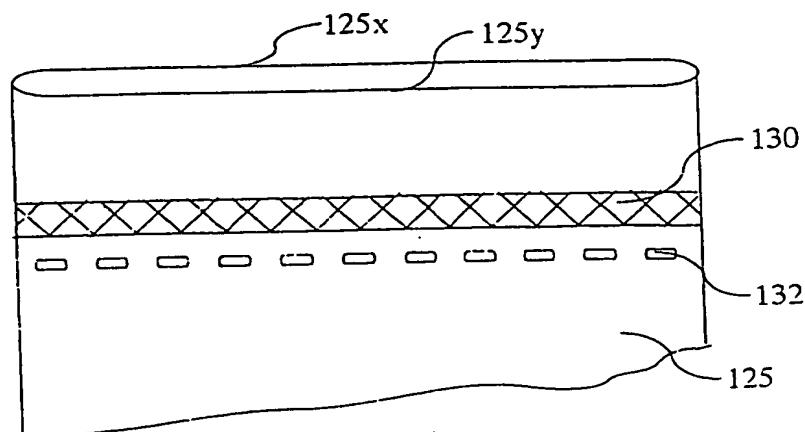


FIG. 9

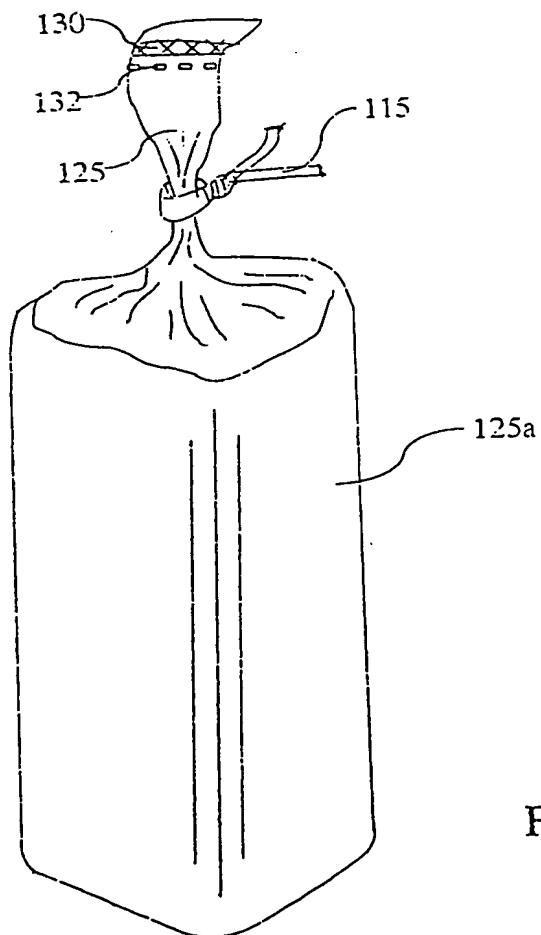


FIG. 10

**BAG SEALING PROFILE FOR PRODUCTION SETUP**

psi equal 25

**MAXIMUM TEMPERATURE 600°F.**

Conveyor Speed FPM	60	50	40	34	28
Servo-tyer FPM	125	104	85	71	56
Servo belt setting	11	10	9	8	7
Bag 2.0 mil	N/A	N/A	600	550	475
Bag 1.5 mil	500	535	500	485	440
Bag 1 mil	550	475	445	415	385

Note: The above temperatures are used as a guide only. Bag characteristics may require temperature adjustment for bag quality.

**FIG. 11**

TOP SECRET//COMINT//EYES ONLY

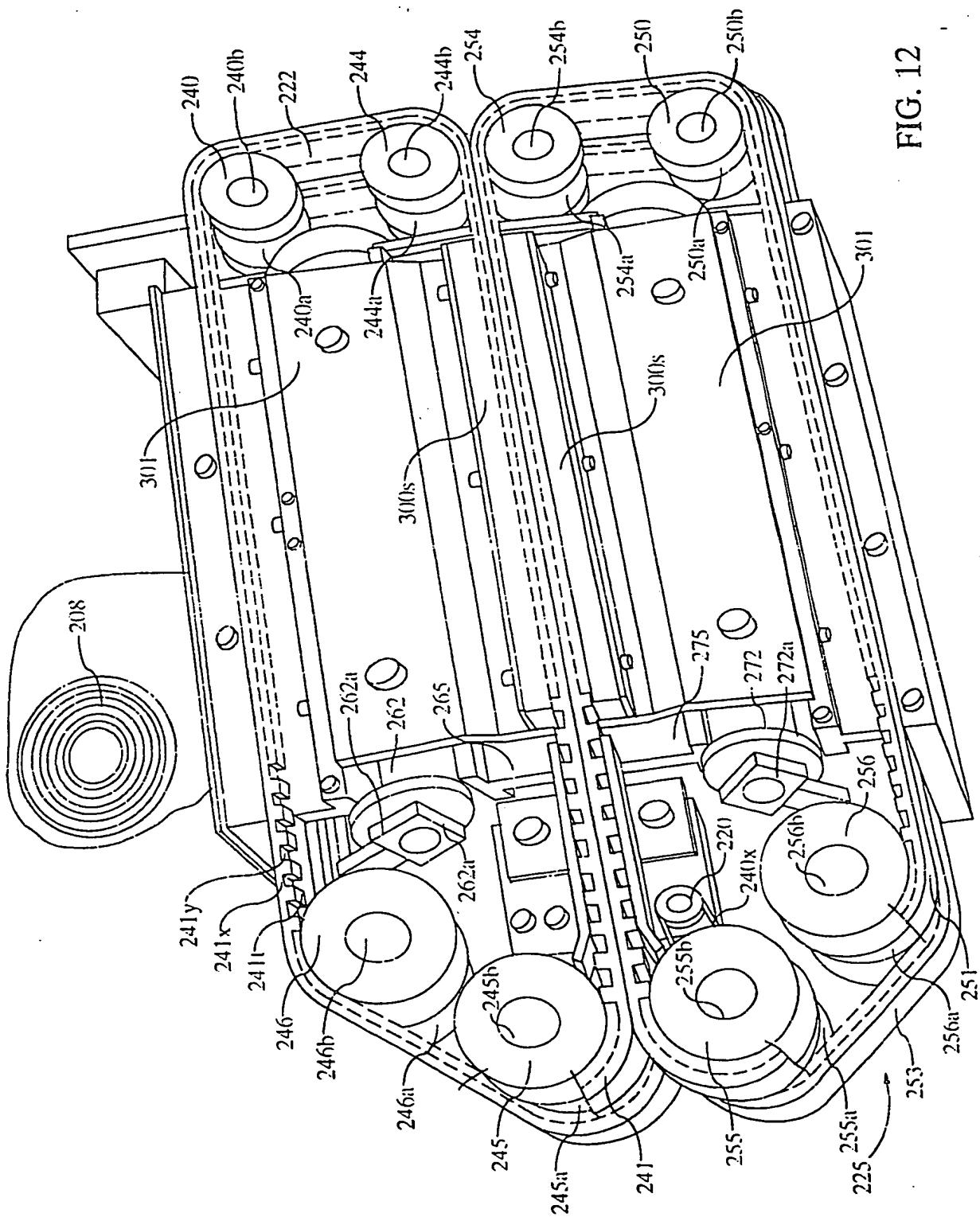


FIG. 12

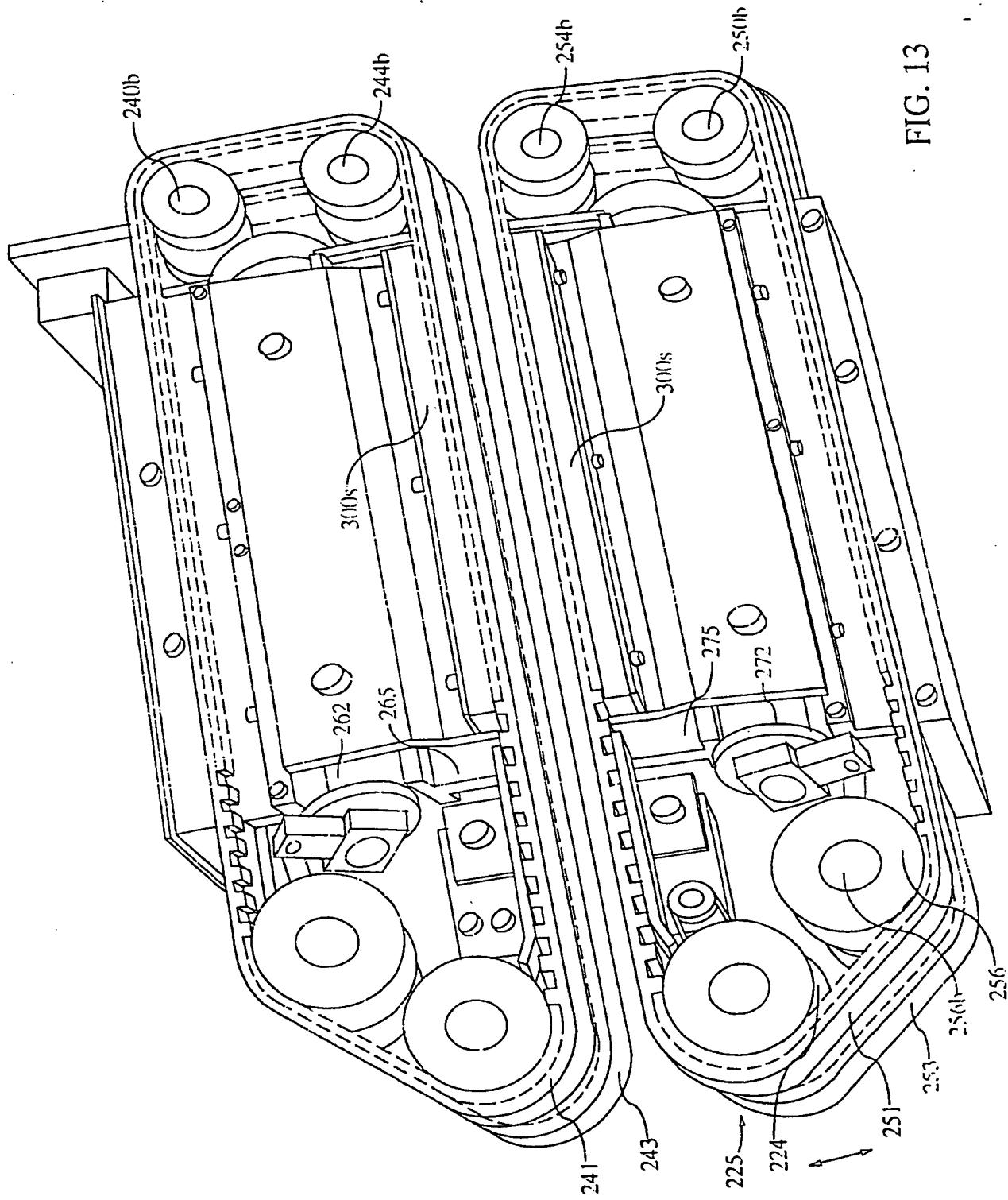


FIG. 13

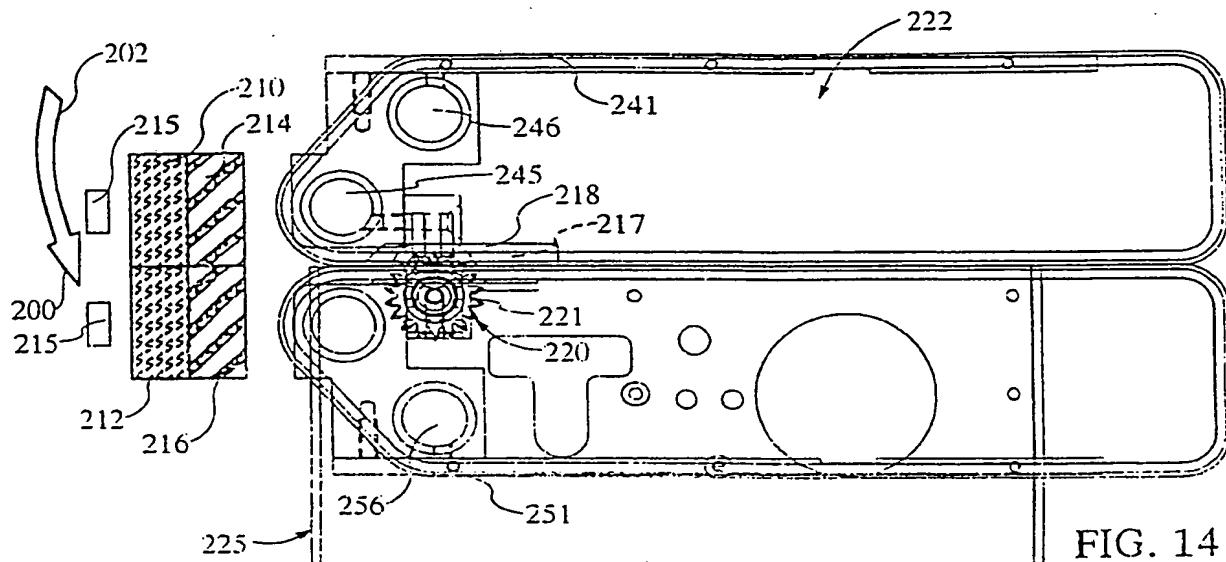


FIG. 14

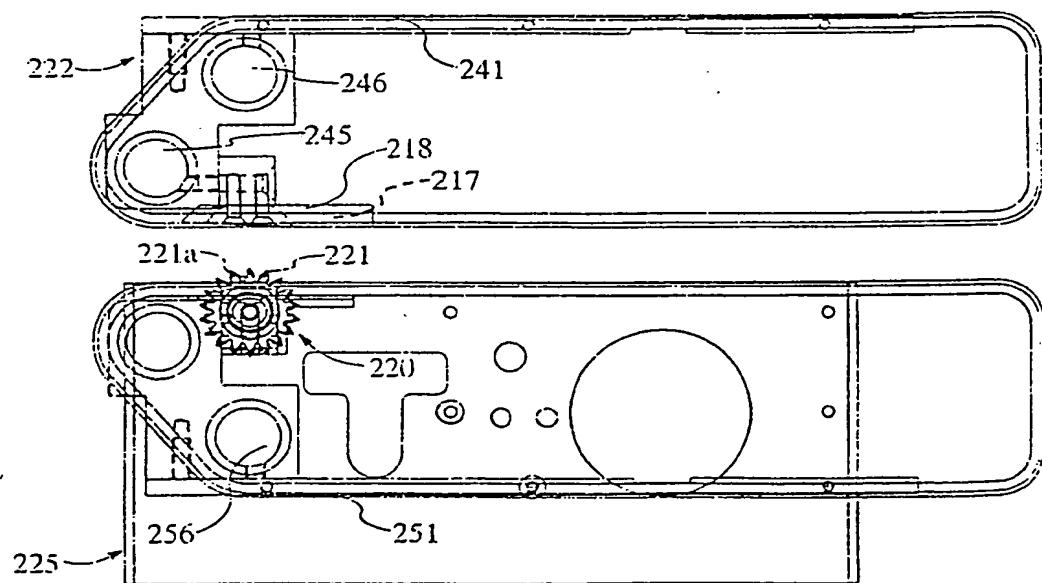


FIG. 15

三〇三

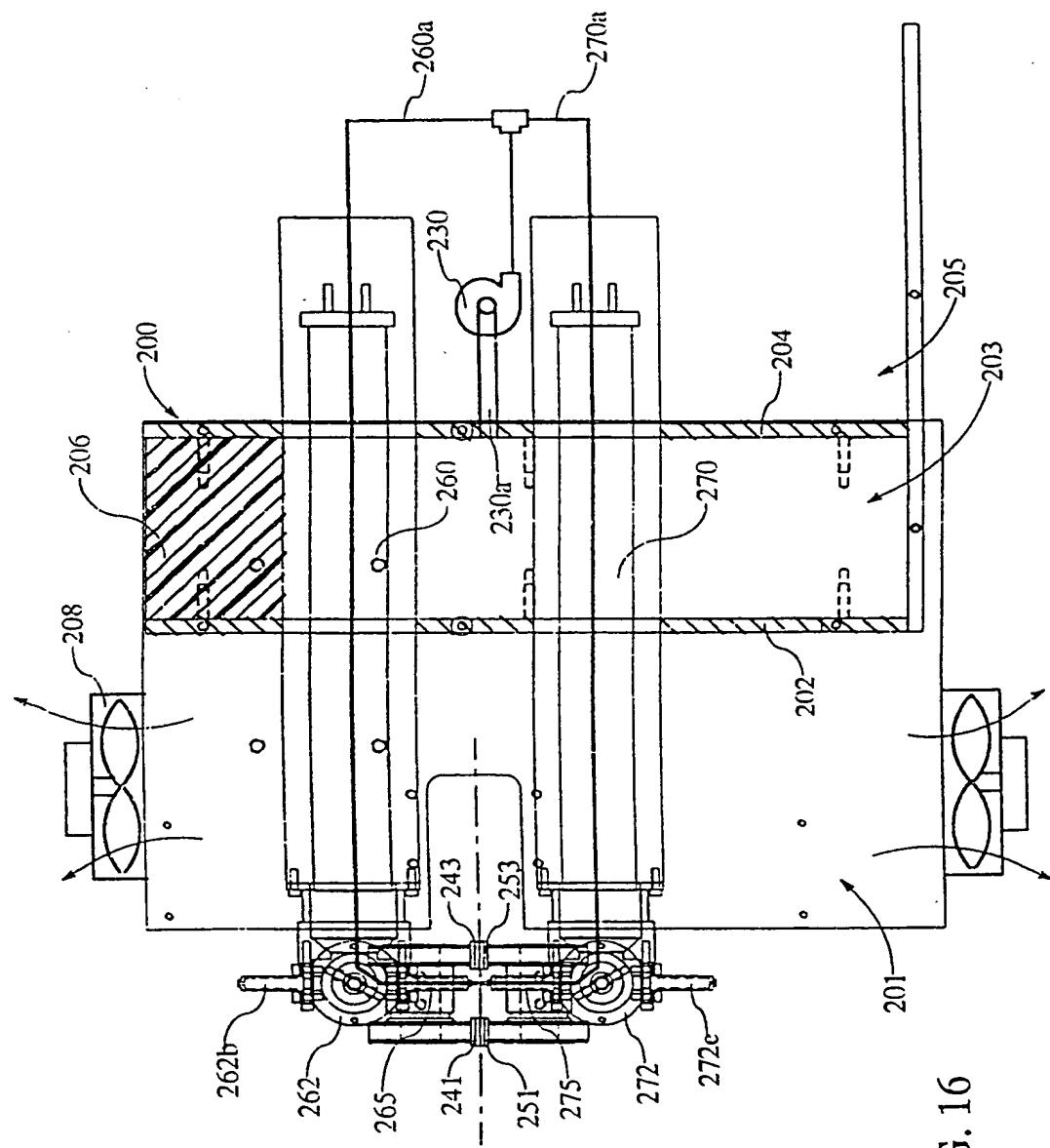


FIG. 16

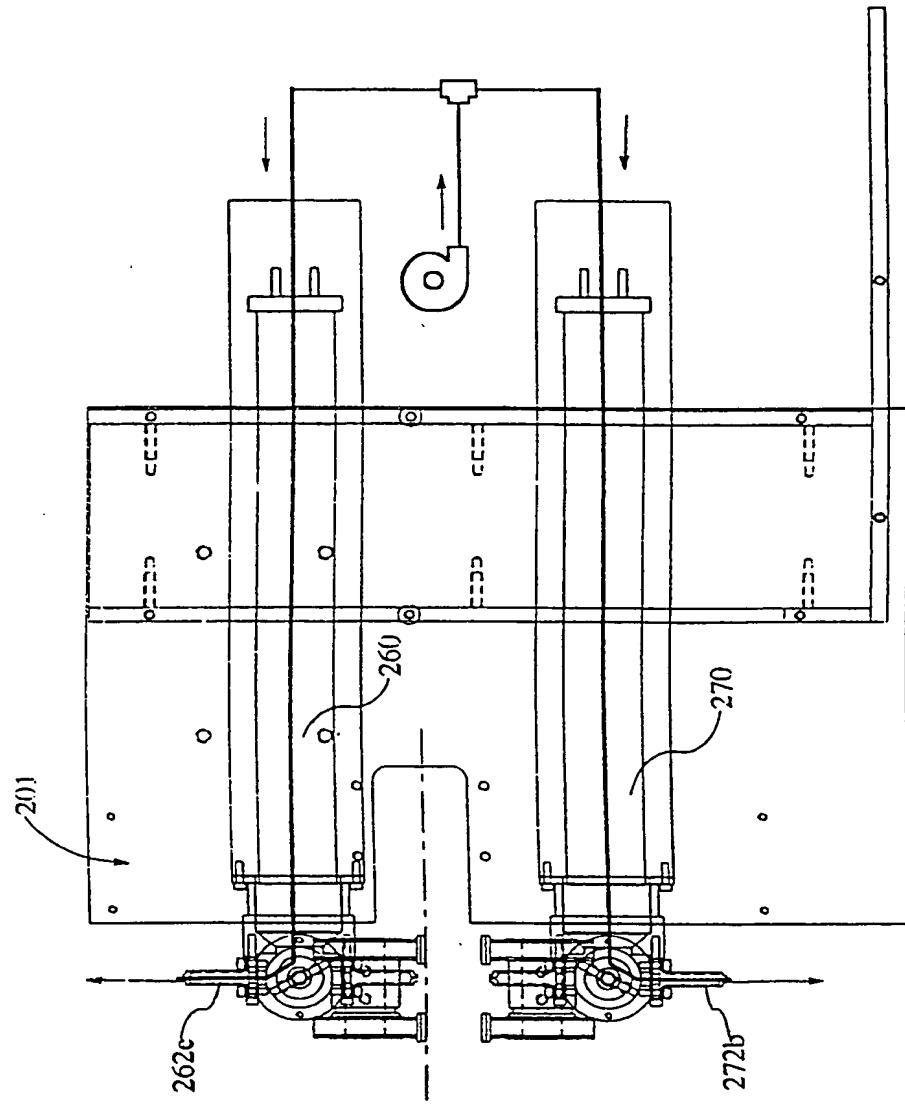


FIG. 17

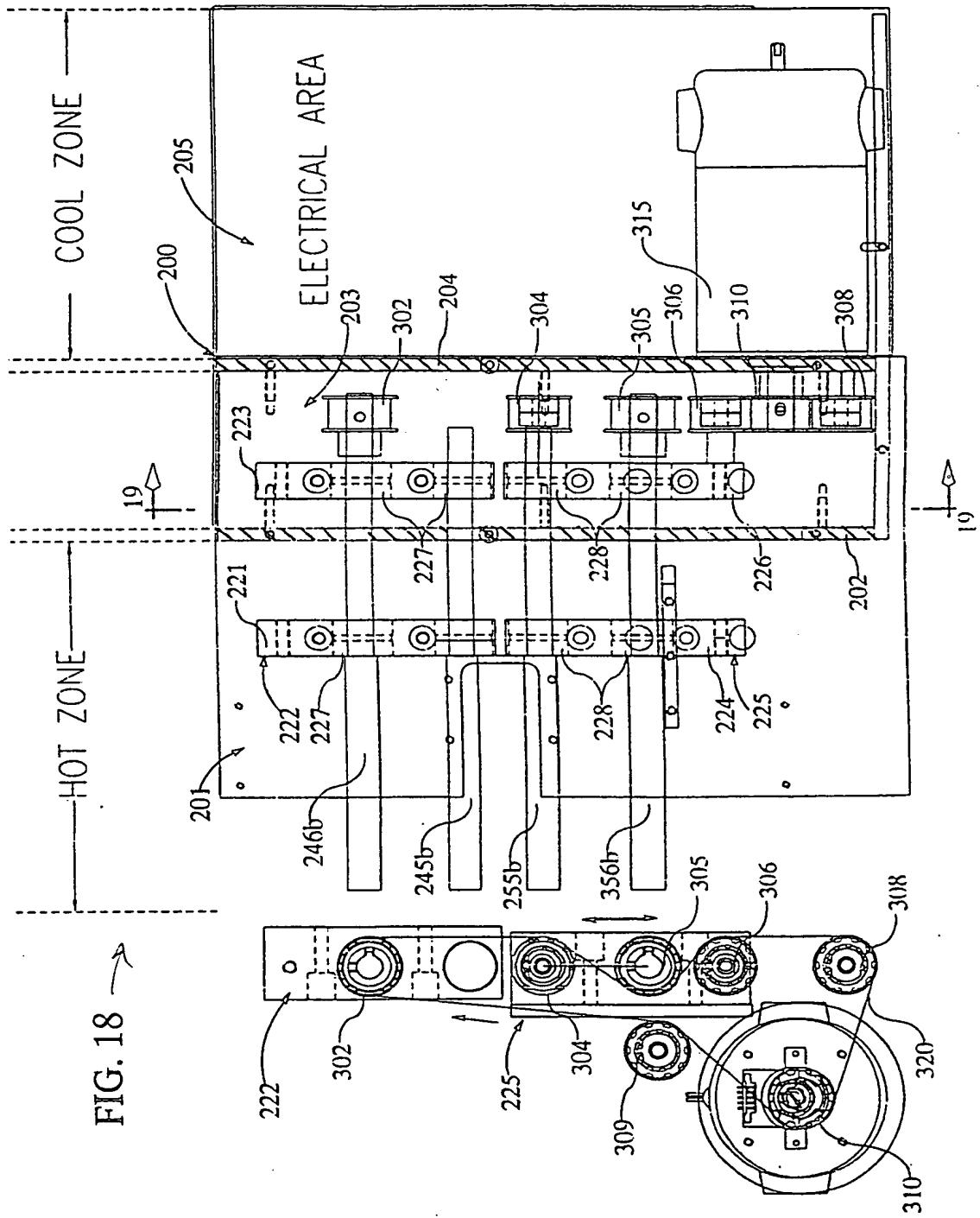


Fig 19

BURF - 18,414  
(1)

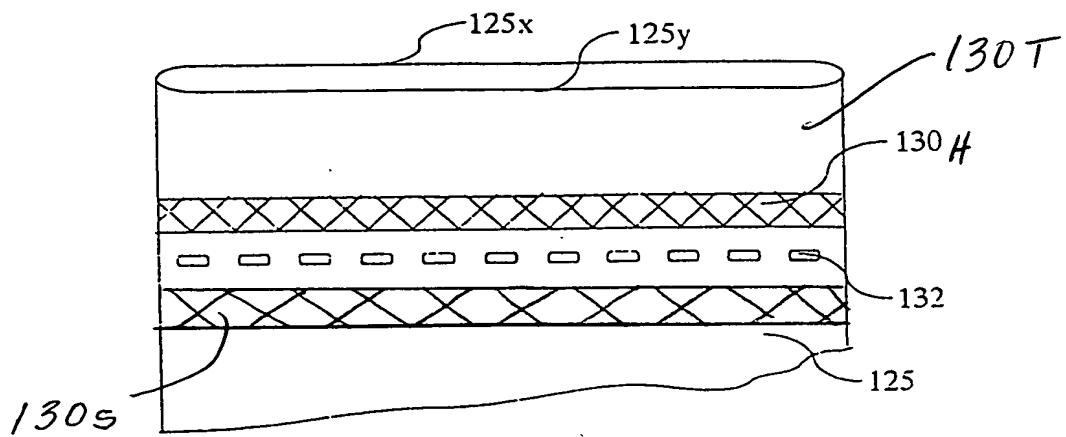


FIG. 21

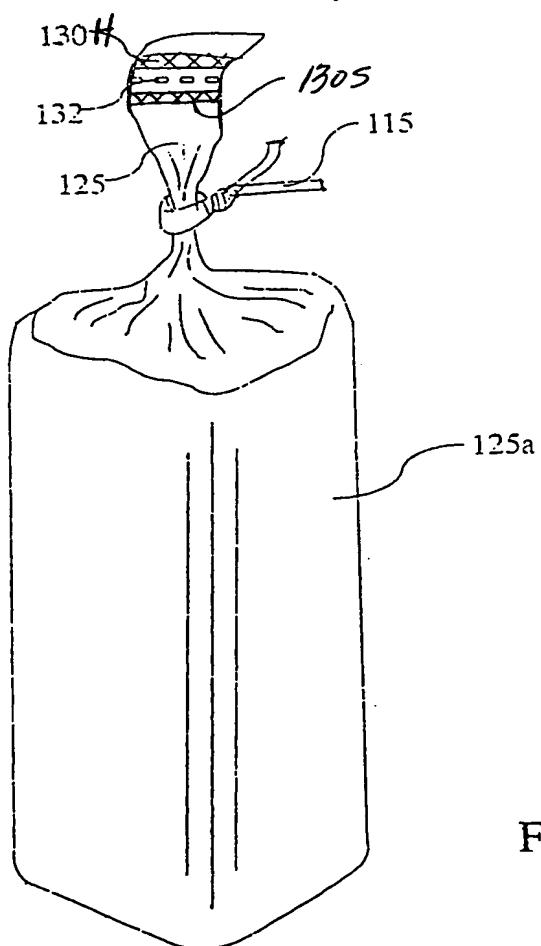
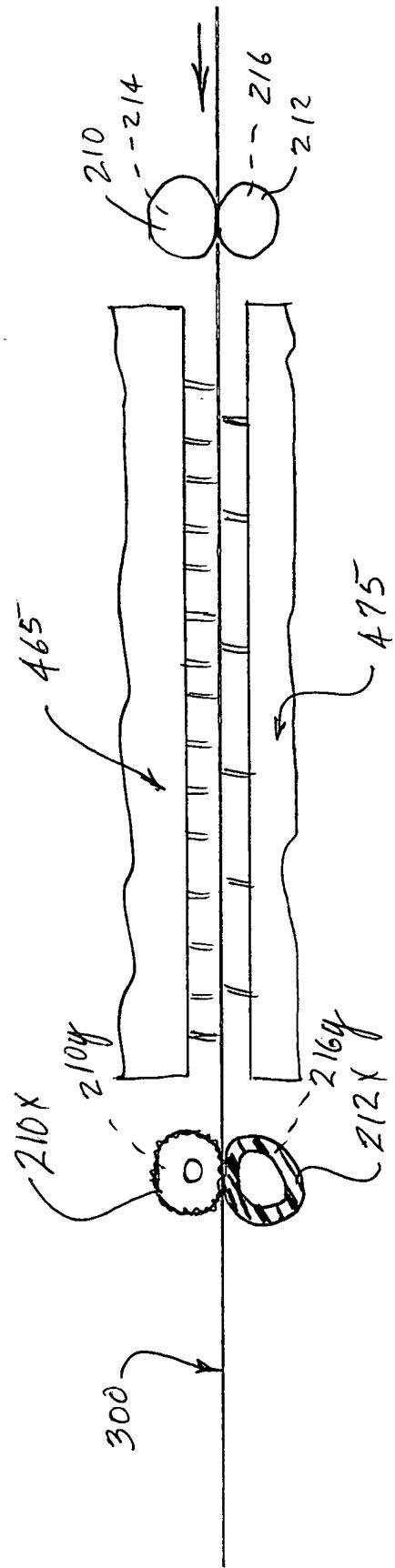


FIG. 20

1962-02-20 12:00

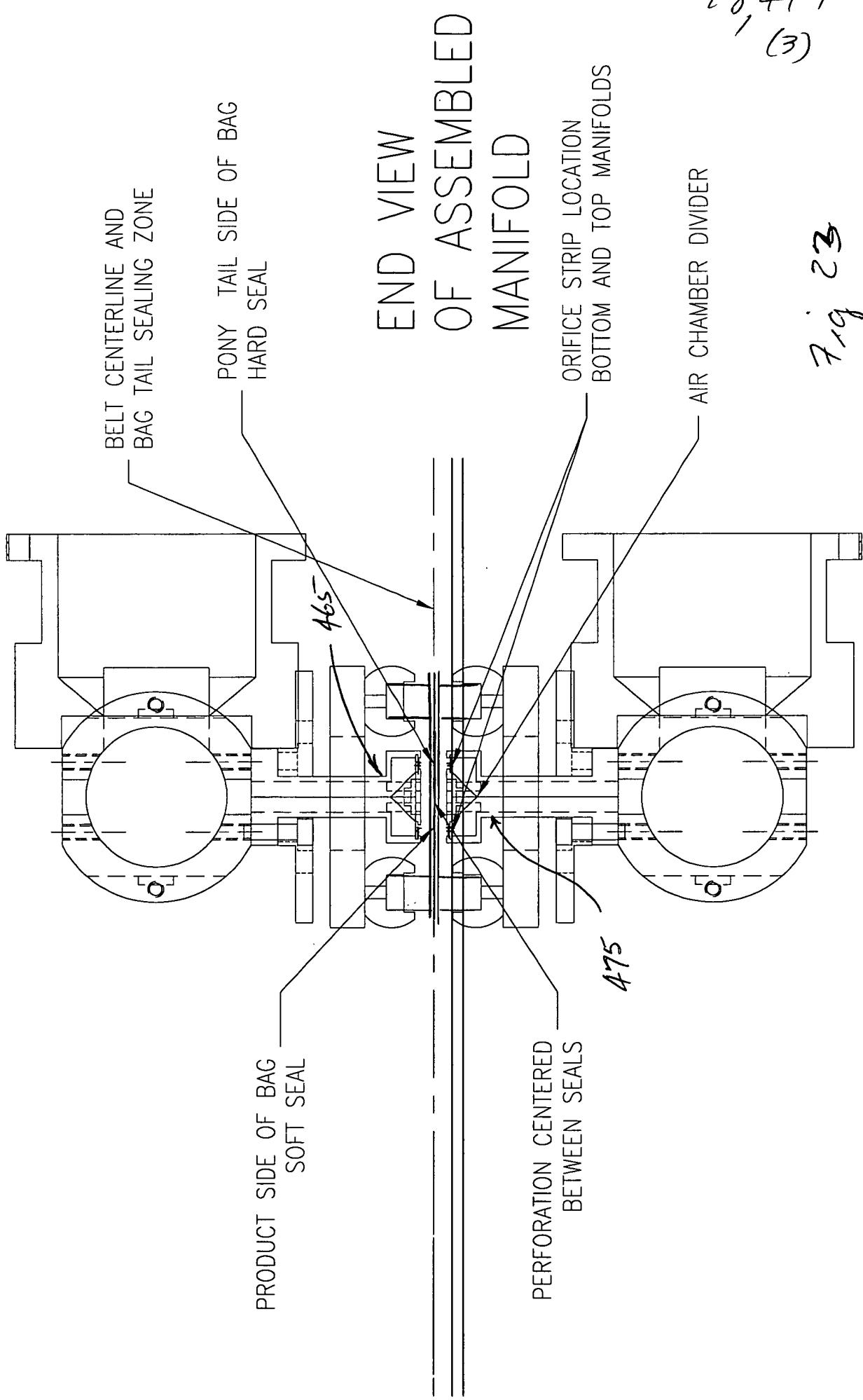


Pig 22

184(4)  
(2)

18414  
(3)

Fig 23



18 4/4  
(4)

FROSTIER - 2000

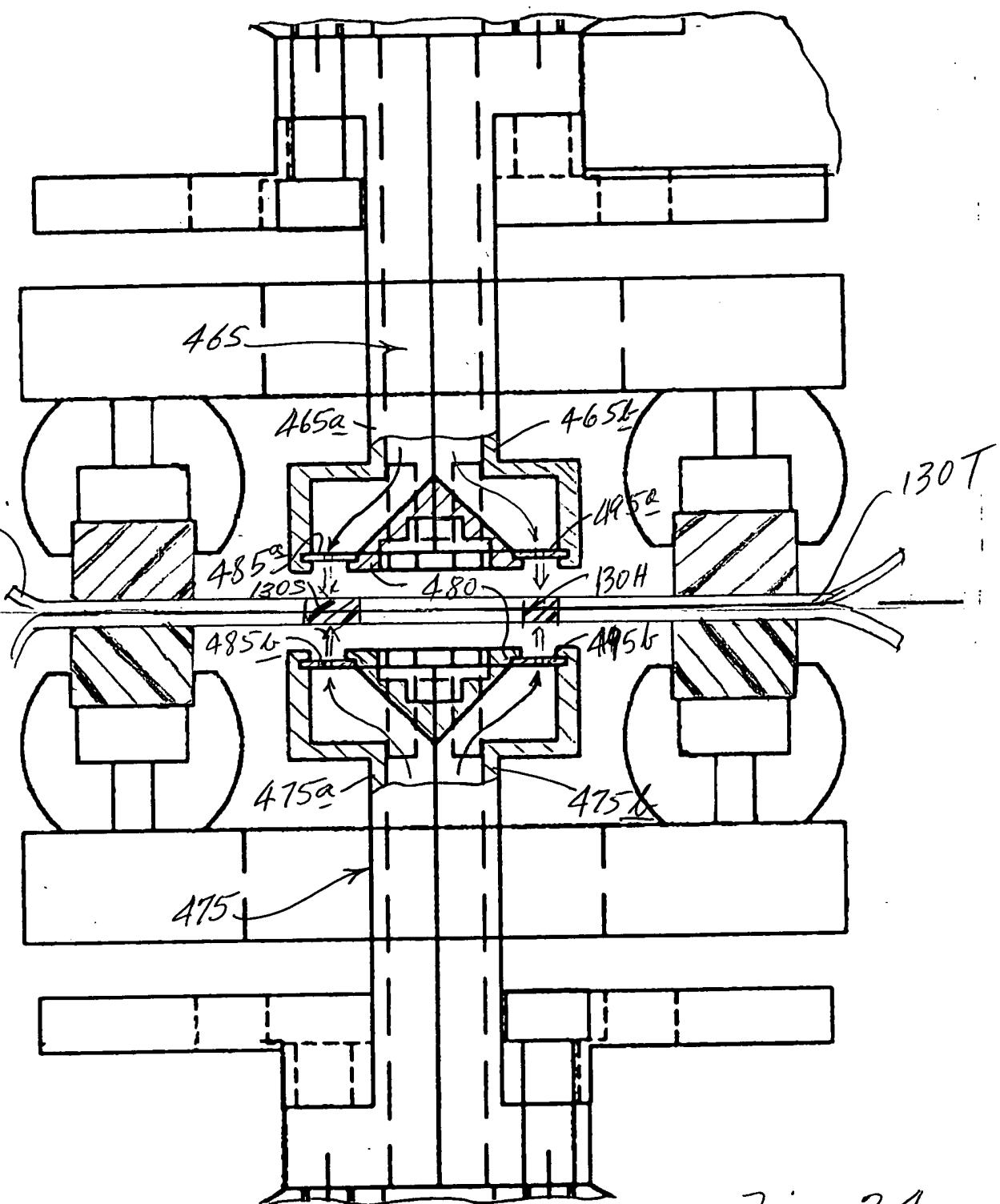
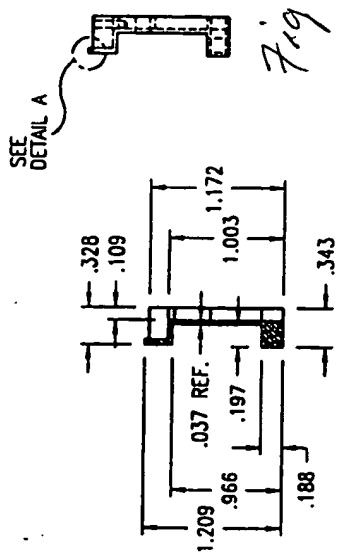
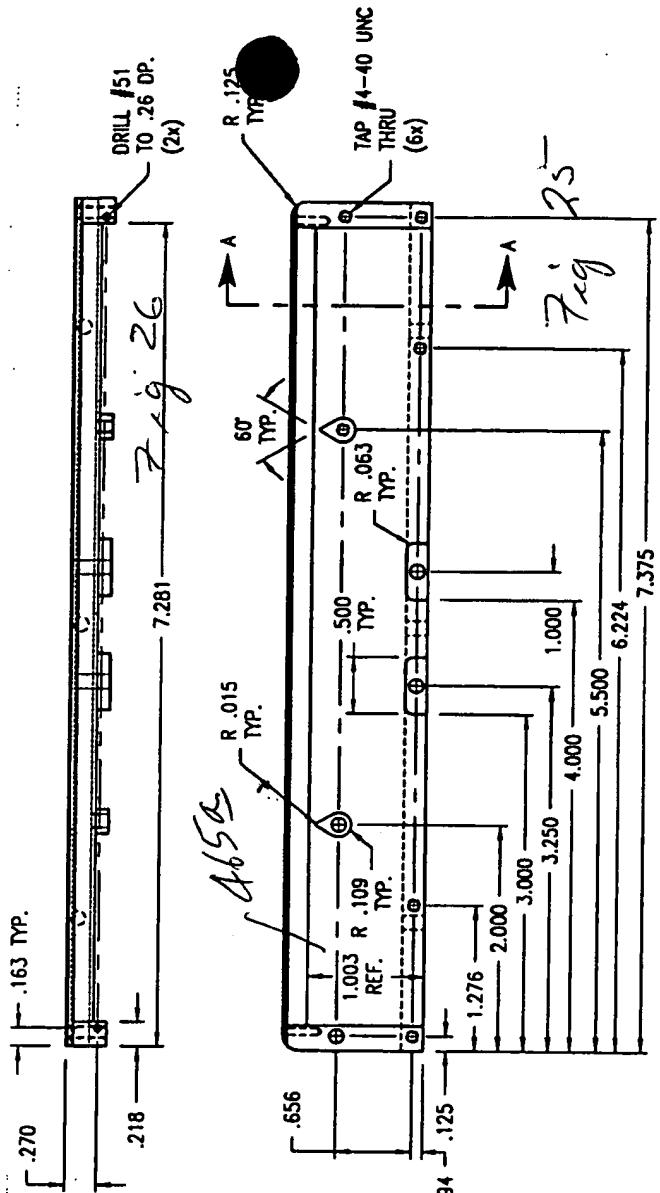


Fig 24

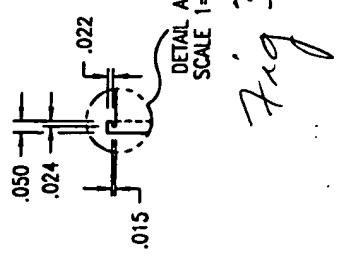
18, 414 - 2

九月九日望蜀王

18,414  
(5)



SECTION A.A. 7x9 28



Trig 30

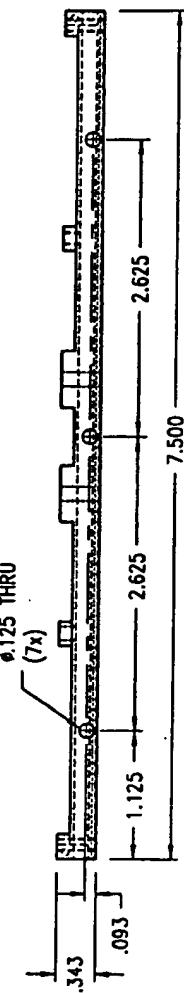


Fig 27

18, 414 - 3

F O S T E R " Z O E G E D I O T F

18,414  
(6)

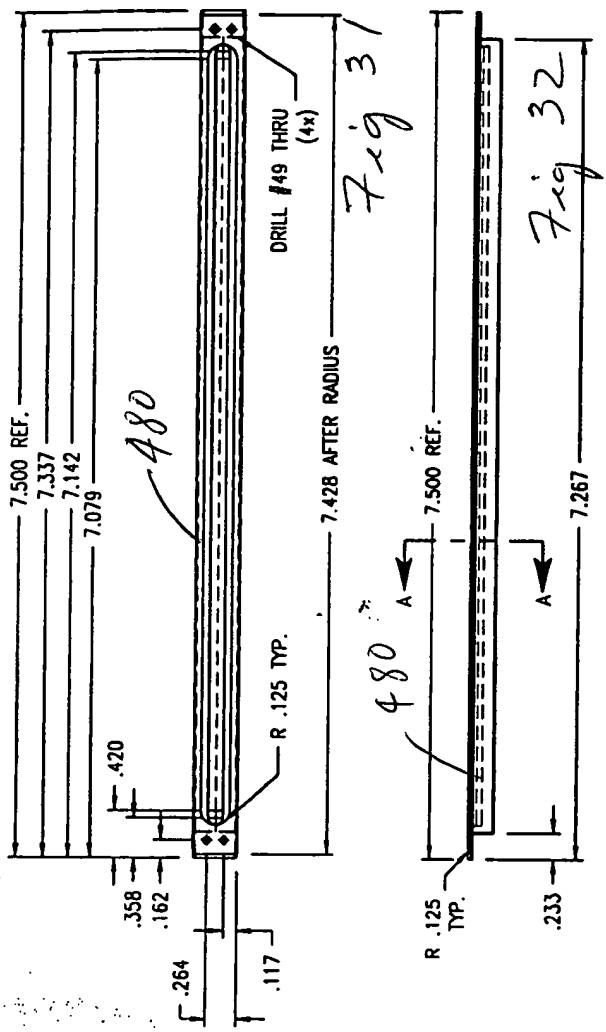


Fig 31

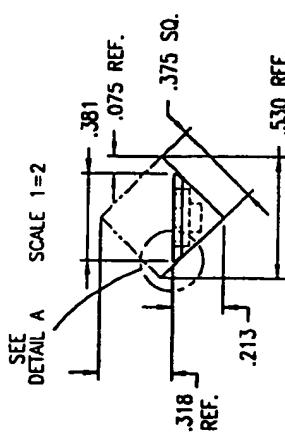
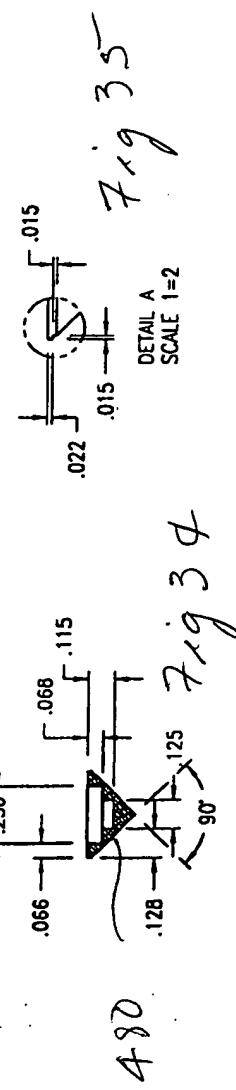
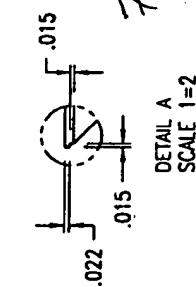


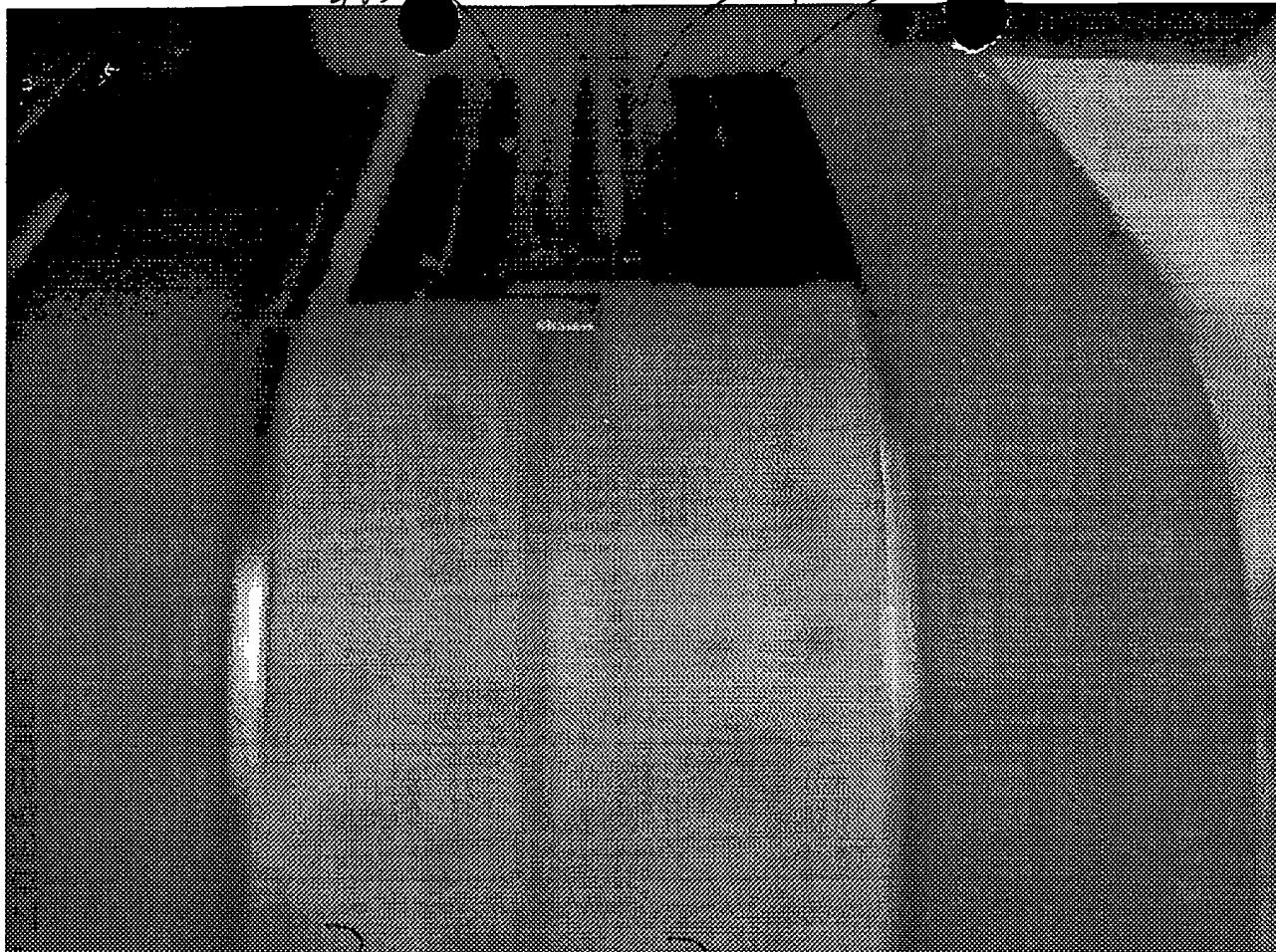
Fig 32



SECTION AA  
SCALE 1=2



480



18414  
(7)

1221904

Fig 36

BEST AVAILABLE COPY

# BEST AVAILABLE COPY

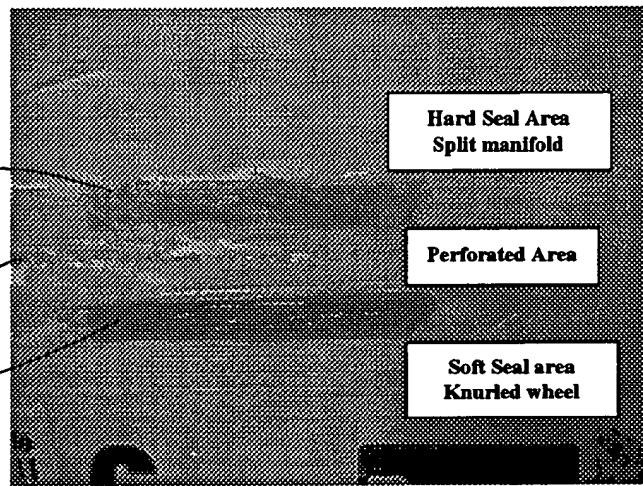
New Design Oshikiri Sealing Unit  
Designed per customer requests

b8 b7

HSEI

ZEI

SSEI

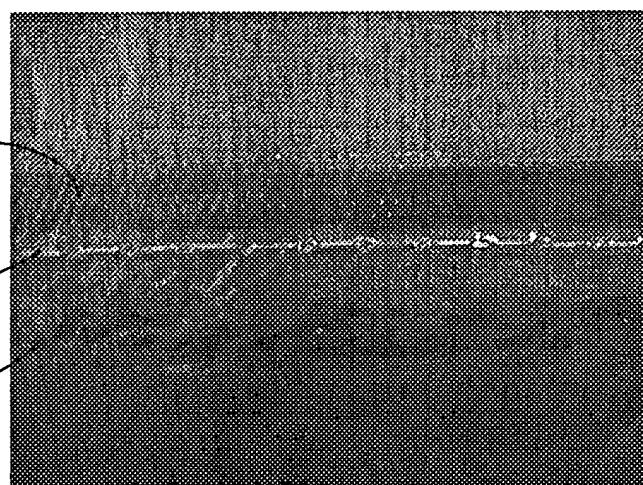


HSEI

ZEI

SSEI

b8 b7



TOP SECRET - NOFORN

Split manifold to separate seal areas

b8 b7

O86

h012

X012

(8)  
71681

